



#7/B 10/10/02  
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IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re Application of:

Kiyoshi SEIZU

Serial No.: 09/705,750

Group Art Unit: Zidia T. Pittman

Filed: November 6, 2000

Examiner: 1725

For: BENT WORK AND BENDING METHOD AND BENDING DEVICE USED THEREFOR

AMENDMENT

Commissioner for Patents  
Washington, D.C. 20231

Date: October 7, 2002

Sir:

In response to the Office Action dated July 5, 2002, please amend the above-identified application as set forth below:

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IN THE CLAIMS:

Amend the claims as follows:

1. (Twice Amended) A bent work used as a bearing-receiving unit for construction

β1 machinery and manufactured by a method comprising the steps of:

preparing a belt-shaped thick steel material having an L-shaped cross-section and

having two elongated sides and two ends; and

forming a cylinder by bending the belt shaped thick steel material

so that the ends of the belt-shaped thick steel material abut each other.